

## Addisil™ 1x0 E Series

Heat Curable Rubber

### Description

The Addisil 1x0 E series is a one-component heat curable rubber to consider for making elastomers (HCE) with a hardness range between 40 and 70 Shore A for medical applications. This series is based on a platinum cure system, which makes it an excellent candidate for high value extrusion applications where regulatory compliance, transparency, mechanical performance and/or productivity are important such as the manufacture of extruded transparent tubing and profiles for use in healthcare applications.

### Key Features and Typical Benefits

- High transparency, no yellowing
- Excellent mechanical properties
- Dry, non-stick surface
- Odourless during processing and in final application
- Fast curing
- One-component, ready to use
- Shelf life of 3 months from date of manufacturing when stored properly

### Typical Physical Properties

<u>Typical Physical Properties of the Vulcanized Rubber:</u> Test results on moulded slabs, Vulcanized conditions: 10 min. @ 175 °C Post cure: 4h @ 200 °C in hot air	<b>Addisil 1x0 E Series</b>			
	<b>140 E</b>	<b>150 E</b>	<b>160 E</b>	<b>170 E</b>

Density	BS ISO 2781: 2010	g/cm <sup>3</sup>	1.15	1.16	1.18	1.20
Hardness	BS ISO 7619-1: 2010	Shore A	45	52	61	71
Tensile strength	BS ISO 37: 2011	MPa	10	10	10.5	9.5
Elongation at break	BS ISO 37: 2011	%	700	650	530	470
Tear Strength	ASTM D624 B	kN/m	35	36	32	32

Typical physical properties are average data and are not to be used as or to develop specifications.

## Regulatory Compliances

	Addisil 1x0 E Series			
	140 E	150 E	160 E	170 E
BfR	Yes	Yes	Yes	Yes
FDA	Yes	Yes	Yes	Yes
USP Class VI	1)	1)	Yes	1)
DIN ISO 10993	Yes	1)	Yes	Yes
EUR. Pharmacopoeia 3.1.9	Yes	Yes	Yes	Yes

1) While this grade has not been fully tested against the standard, it has similar formulation and chemical composition as the grades that have passed the applicable testing.

The ingredients used to formulate these products are compositionally compliant with 21 CFR 177.2600, rubber articles intended for repeated use and the BfR recommendation XV “Silicone”. It is the responsibility of the user to determine that the finished product complies with the provisions of 21 CFR 177.2600 and BfR recommendation XV under their specific manufacturing procedures. See 21 CFR 177.2600 and BfR recommendation for details of extractive limitations and other requirements.

## General Considerations for Use

Cure inhibition: Being a platinum cure mechanism, the following contaminants can cause cure inhibition:

- Amine derivatives: organic and inorganic basic compounds
- Sulphur products: anti-oxidants from plastics (thio compounds and sulphides)
- Metal soaps: mould release agents or anti-acids as Zn or Ca stearate from Polyolefins
- Tin compounds
- Phosphorous products: anti-oxidants from plastics (phosphines and phosphates)

### **Packaging**

The **Addisil 1x0 E** series is currently available in 25 kg, 250 kg, 500 kg cardboard boxes.

### **Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

### **Product Safety, Handling and Storage**

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### **Limitations**

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

## Contact Information

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

## Telephone

Americas	Latin America	EMEAI- Europe, Middle East, Africa & India	ASIA PACIFIC
+1 800 295 2392 Toll free*	<b>Brazil</b> +55 11 4534 9650 Direct Number	<b>Europe</b> +390510924300 Direct number	<b>China</b> 800 820 0202 Toll free +86 21 3860 4892 Direct number
*All American countries	<b>Mexico</b> +52 55 2169 7670 Direct Number	<b>India, Middle East &amp; Africa</b> + 91 44 71212207 Direct number* <b>*All Middle Eastern countries, Africa, India,</b>	<b>Japan</b> +81 3 5544 3111 Direct number <b>Korea</b> +82 2 6201 4600

For literature and technical assistance, visit our website at: [www.momentive.com](http://www.momentive.com)

## DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY "SUPPLIER"), ARE SOLD SUBJECT TO SUPPLIER'S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE.

**EXCEPT AS PROVIDED IN SUPPLIER'S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.** Each user bears full responsibility for making its own determination as to the suitability of Supplier's materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

\*Addisil™ ist ein Markenname der Momentive Performance Materials Inc.

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.