

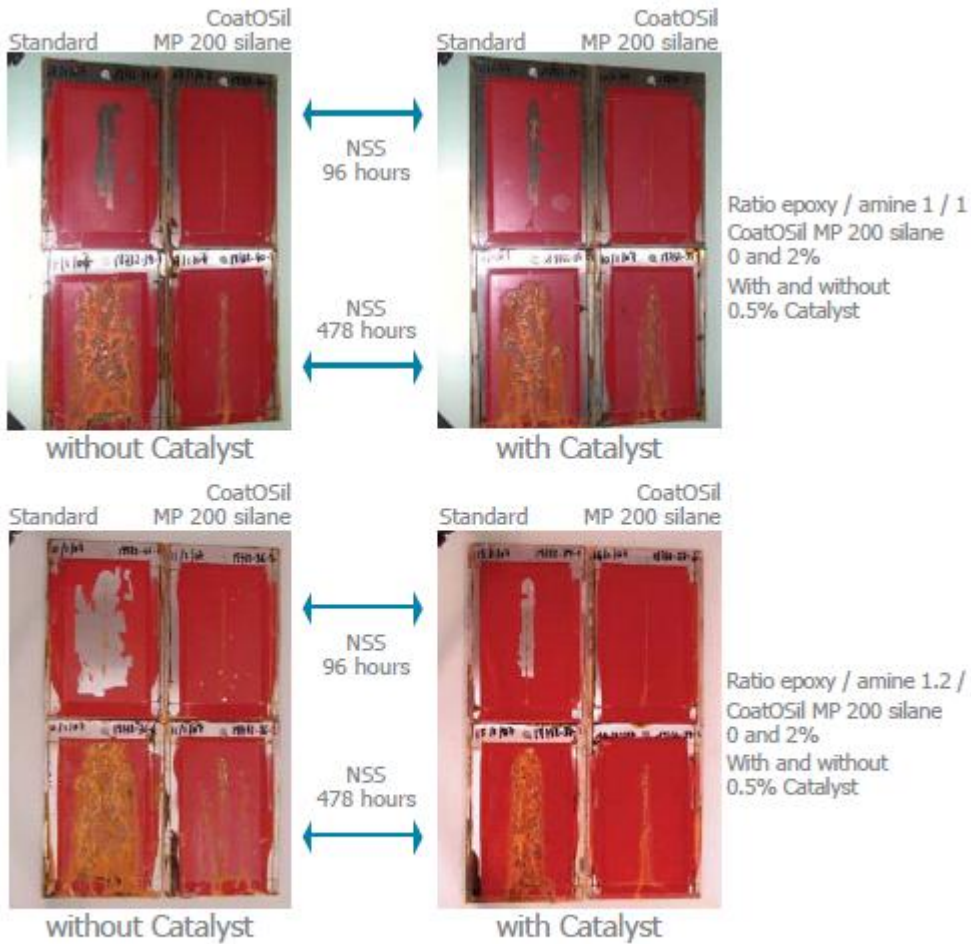
## CoatOSil™ MP 200

### CoatOSil\* MP 200

#### Description

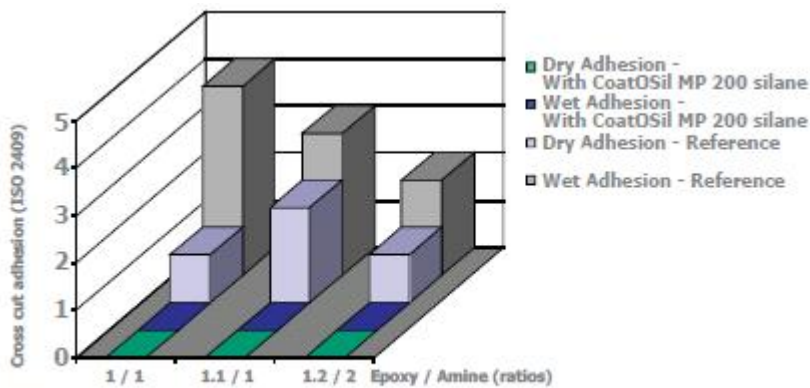
CoatOSil MP 200 silane is an epoxy functional silane oligomer that may be considered for use as an adhesion promoter or binder in polysulfide, urethane, epoxy and acrylic caulks, sealants, adhesives and coatings. The product is a polyfunctional structure bearing gamma-glycidoxy groups, which is an excellent candidate to consider to reduce emissions of methanol upon hydrolysis of the material as compared with monomeric epoxy silanes. It typically aids adhesion promotion and crosslinking of water borne or solvent based coatings as well as dispersion of metallic pigments in water borne systems.

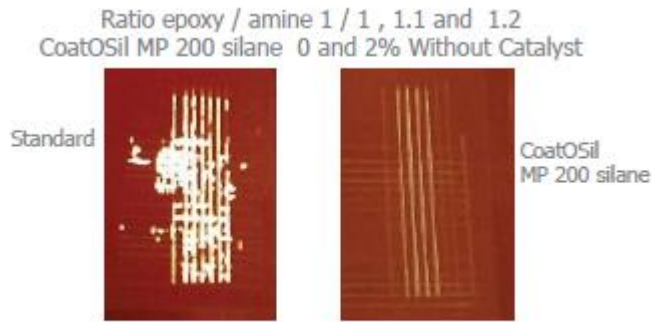
#### Corrosion Resistance - Neutral Salt Spray



CoatOSil MP 200 silane can help significantly increase the corrosion resistance of 2K HS epoxy primer. It can lower the impact of epoxy/amine ratio and catalyst content.

### Cross Cut Adhesion ISO 2409-1972





CoatOSil MP 200 silane can help significantly increase the adhesion performances of 2K HS epoxy primer.

### Key Features and Benefits

The gamma-glycidoxy propyl epoxide ring available in CoatOSil MP 200 silane can react with many different organic functionalities, while the alkoxy silane groups still available on the oligomeric structure typically bond strongly to inorganic substrates. The hydrolytic stability of CoatOSil MP 200 silane can help provide better shelf life than normal monomeric silanes, thus providing better durability in solvent borne systems. Specific hydrolysis conditions can be applied to hydrolyze the material so CoatOSil MP 200 silane may be considered for use in waterborne systems.

### 2K HS Epoxy Paint Pigment Paste Preparation

| Red Iron Oxide Dispersion Paste   |                |
|---|----------------|
| Material  | Weight (parts) |
| Epoxy Resin (EEW; 3.8-4.25 mmole/g)                                     | 26.91          |
| Antifoam  | 0.41           |
| Dispersing Agent  | 0.54           |
| Mix first part prior to pigment dispersion – introduce under dispersion |                |
| Red Iron Oxide  | 26.16          |
| Anticorrosive Pigment   | 5.58           |
| Kaolin Clay   | 11.77          |
| China Clay  | 11.77          |

|   |       |
|---|-------|
| Barium Sulfate  | 7.68  |
| Dispersion 1500 rpm / 30 minutes, max. temp. 40°C – Hegmann Gauge = 5 |       |
| Total   | 81.38 |

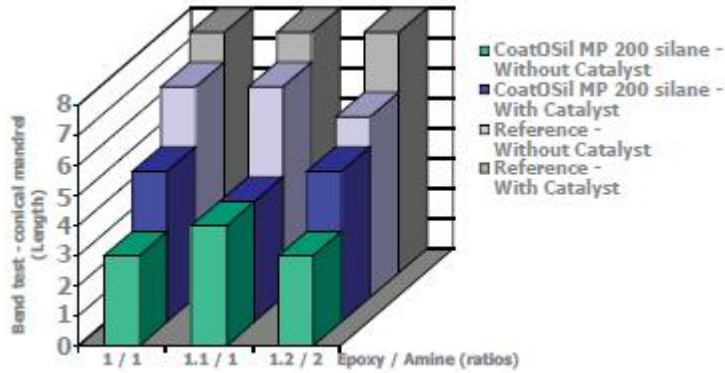
## 2K HS Epoxy Paint Paint Formulation

| High Solid Epoxy Paint  |                |
|---|----------------|
| Material  | Weight (parts) |
| Red Iron Oxide Dispersion Paste                                     | 81.38          |
| Epoxy Resin (EEW; 3.8-4.25 mmole/g)                                 | 2.75 to 4.75   |
| CoatOSil MP 200 silane  | 0, 1 or 2      |
| Mix first part – introduce under dispersion                         |                |
| Methyl Ethyl Ketone   | 3.12           |
| 1 Methoxy-2-propanol  | 0.78 to 1.56   |
| Xylene  | 0 to 1.53      |
| Part A: Mixing 600 rpm  |                |
| Curing Agent  | 7.66 to 9.47   |
| Ratio (Epoxy Resin + CoatOSil MP 200 silane) / Amine: 1, 1.1 or 1.2 |                |
| Amine Catalyst  | 0 or 0.5       |

Typical data are average data and actual values may vary. Typical data shall not be used as product specifications.

Product formulations are included as illustrative examples only. Momentive makes no representation or warranty of any kind with respect to any such formulations, including, without limitation, concerning the efficiency or safety of any product manufactured using such formulations.

## Bend Test - Conical Mandrel ISO 6860-1984



Ratio epoxy / amine 1 / 1 to 1.2  
CoatOSil MP 200 silane 0 and 2% With or without 0.5% Catalyst



CoatOSil MP 200 silane can help improve bending resistance of 2K HS epoxy primer. It can minimize impact of accelerating catalyst on bending resistance.

### Typical Physical Properties

| Properties                                     | Typical Impact of CoatOSil MP 200 silane |
|--|--|
| Dry adhesion (cross cut)                       | Improved                                 |
| Wet adhesion; (cross cut after immersion test) | Improved                                 |
| Hardness                                       | No impact                                |
| Impact resistance (Reverse)                    | Improved                                 |
| Bending resistance (Conical mandrel)           | Improved                                 |
| Corrosion resistance (NSS)                     | Improved                                 |

### Patent Status

Standard copy to come

### Product Safety, Handling and Storage

Standard copy to come

### Limitations

Standard copy to come

### Contact Information

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

### Telephone

#### Americas

+1 800 295 2392

Toll free\*

+704 805 6946

Direct Number

\*All American countries

#### Latin America

##### Brazil

+55 11 4534 9650

Direct Number

##### Mexico

+52 55 2169 7670

Direct Number

#### EMEAI- Europe, Middle East, Africa & India

##### Europe

+390510924300

Direct number

##### India, Middle East & Africa

+ 91 44 71212207

Direct number\*

\*All Middle Eastern countries, Africa, India,

#### ASIA PACIFIC

##### China

800 820 0202

Toll free

+86 21 3860 4892

Direct number

##### Japan

+81 3 5544 3111

Direct number

##### Korea

+82 2 6201 4600

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