

FF160, FF170 and FF190 Foam Control Agents

Product Description

FF160, FF170 and FF190 foam control agents are 100% active silicone polymers (modified with fluoro containing groups) that may be excellent candidates to provide significant performance in difficult non-aqueous foam systems. By combining the advantages of silicone and fluorocarbon chemistries, they may offer excellent foam control characteristics in a variety of systems, particularly those found with petroleum stocks in high pressure separators.

Key Features and Typical Benefits

- Excellent foam control due to insolubility in a variety of solvents, including petroleum stocks
- Long-lasting antifoam effect due to excellent resistance to emulsification
- Resistance to chemicals and oxidation may enable their use in extreme air temperatures (-60 to 200 °C) and high chemical reactivity
- Low surface tension
- Foam control at very low treat rates
- Foam control in situations where there are few cost-effective alternatives

Typical Physical Properties

	FF160 Foam Control Agent	FF170 Foam Control Agent	FF190 Foam Control Agent
Appearance	Clear, colorless fluid	Translucent, colorless fluid	Translucent, colorless fluid
Odor	Odorless	Slight, characteristic	Slight, characteristic
Viscosity at 25 °C, mm ² /sec	20,000	4,000	850
Density at 25 °C, g/cm	1.12	1.13	1.38
Refractive Index at 25 °C	1.38	1.38	1.38
Flash Point, °C	230	>150	>150
Soluble in	Toluene, ketones such as acetone methyl ethyl ketone low molecular weight esters and ether	Ketones, such as acetone or methyl ethyl ketone, low molecular weight esters and ethers cyclosiloxanes	Ketones, such as acetone or methyl ethyl ketone, low molecular weight esters and ethers cyclosiloxanes

Typical properties are average data and are not to be used as or to develop specifications.

Potential Applications

It is well known that foam control of non-aqueous foams, particularly certain solvent based systems, can be very problematic. Conventional antifoams, such as those based on polydimethylsiloxanes, are likely to be soluble and may have the opposite effect of foam stabilization rather than foam control. The chemical and petroleum industries as well as the dry-cleaning industry (during recycling of used chlorinated solvents), are industries that may need a more potent foam control agent.

Benefits in High Pressure (gas-oil) Separators

- FF160, FF170 and FF190 foam control agents exhibit excellent foam control in this application by enabling near zero liquid carry-over and gas carry-under. This may ensure that the downstream compressors and secondary/tertiary separators will operate optimally.
- FF160, FF170 and FF190 foam control agents may allow the use of smaller high pressure separators while retaining the same throughput. This may be particularly useful in offshore platform designs, where space is at a premium.
- FF160, FF170 and FF190 foam control agents can increase the productivity of existing equipment without the need to install new machinery and this may save cost for the end user.
- FF160, FF170 and FF190 foam control agents may reduce capital costs, particularly for deep water drilling and their offshore platforms.
- FF160, FF170 and FF190 foam control agents can materially reduce the risk of shut down, particularly in deep water offshore platforms where pressure excursions can lead to uncontrolled foaming when conventional antifoams are used.

General Considerations for Use

FF160, FF170 and FF190 foam control agents can be used as received but it is recommended that they are diluted in an appropriate solvent to reduce their viscosity and ensure accurate, low dose treat rates. Depending on the lowest possible setting of the dosing pumps, dilutions can vary between 1 and 5% by weight. It is highly recommended that diluted solutions are used within four weeks, or some loss in performance may be experienced.

Solvents that are recommended are ketones, esters and ethers. However, THF (tetrahydrofuran) and dioxane should not be used because they may degrade the polymer. If a high boiling point solvent is needed, we recommend the use of tributyl phosphate. If high flash point solutions are desirable, we recommend esters of dicarboxylic acids.

It is generally observed that as the viscosity of the fluorosilicone increases, so does the antifoaming effect. However, it may also be more difficult to disperse the material.

The location of the dosing points is of critical importance to the optimum performance of FF160, FF170 and FF190 foam control agents. In general, we recommend that the dosing points are situated just before a high shear/mixing equipment, such as a recirculation pump, or at the entry point of the crude oil in the high-pressure separator. This may help ensure maximum dispersion of the antifoam throughout the foaming medium and lead to excellent foam control.

FF160, FF170 and FF190 foam control agents are less sensitive to droplet size distribution than typical antifoams based on polydimethylsiloxanes and can withstand high turbulence environments.

When using FF160, FF170 and FF190 foam control agents, as foam control agents in high-pressure separators, there is no need to co-inject an antifoam to prevent gas carry-under. FF160, FF170 and FF190 foam control agents function both as an antifoam (killing foam at the surface of the crude) and as a de-aerator (facilitating the removal of gas from the mass of the liquid).

FF160, FF170 and FF190 foam control agents have shown utility in all types of crude, irrespective of their viscosity, asphaltene/resins content, temperature and amount of gas that needs to be separated.

Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement, or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment, if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

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