

**Technical Data Sheet** 

# IS 5128 E

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# Description

IS 5128 E adhesive/sealant is a one component neutral RTV which quickly cure to form elastic, flexible silicone rubbers. This product is specially developed to be non-corrosive to metals including copper and copper alloys, coupled with fast cure. IS 5128 E has a thixotropic paste consistency, excellent dielectric properties and excellent primerless adhesion to plastics like polycarbonate, which make these materials ideal for electronic applications as well as for sealing bonding high performance plastics.

# **Key Features and Benefits**

- non-corrosive to metals
- fast cure
- non-acid cure, low smell, no irritating vapours
- compatible with polycarbonate
- excellent dielectric properties
- temperature -50° to +150° C

# **Typical Physical Properties**

# **Typical Uncured Properties**

5128 E

Colour		Translucent
Density	g/cm <sup>3</sup>	1.03
Tack Free Time	minutes	10
Consistency		Paste
Application rate, 6mm orifice/2bar	g/min	250

#### **Typical Cured Properties**

Property	Test Method	Unit	Typical value
Hardness	DIN 53505	Shore A	20
E Mod @ 100%	DIN 53504	MPa	0.35
Tensile Strength	DIN 53504	MPa	1.7
Elongation	DIN 53504	%	550
Dielectric Strength		kV/mm	25
Dielectric Constant (50 Hz)			2.8
Dissipation Factor (50 Hz)			0.005
Volume Resistivity		ohm.cm	1x1015

#### Patent Status

Standard copy to come

### **Product Safety, Handling and Storage**

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#### Limitations

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# **Contact Information**

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