

Silquest™ A-Link™ 59

Silquest© A-Link© 597

Description

Silquest A-Link 597 silane functions as an adhesion promoter for a variety of substrate/matrix resin combinations. It is especially useful in high performance hot melt adhesives and other applications where exposure to sustained temperatures might occur.

Key Features and Benefits

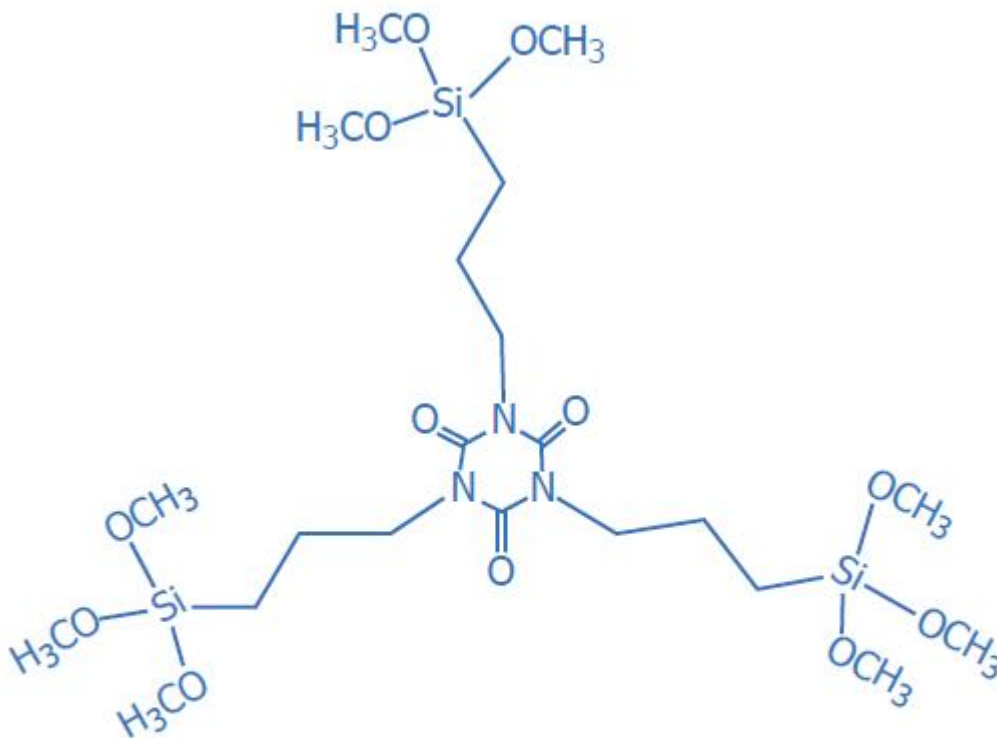
- Improved adhesion to difficult substrates such as plastics, glass and metals including aluminum and steel
- Thermal stability at 200°C
- High boiling point, low volatility for better silane retention in hot melt adhesive application conditions
- Compatible with most hotmelt resins

Structural Feature	System Benefit
High concentration of trimethoxy silyl groups	Provides effective adhesion to a variety of substrates
Isocyanurate chemistry	Polar structure provides good solubility in most resins, good wetting of most substrates, imparts thermal resistance and low volatility to the adhesion promoter.

Typical Physical Properties

Appearance	Clear liquid
Specific Gravity at 25/25°C	1.170
Viscosity, cSt	95
Flash Point, Pensky-Martens Closed Cup, ASTM D93, °C (°F)	102 (216)
Boiling Point at 0.05mm Hg, °C	230

Chemical Structure



Tris(3-(trimethoxysilyl)propyl)isocyanurate (Mol. Wt. 616)
Silquest A-Link 597 silane

Potential Applications

Silquest A-Link 597 silane demonstrates excellent adhesion promoter properties when evaluated in SPUR⁺ prepolymer-based sealants and in commercial hot melt adhesives.

Silquest A-Link 597 Silane Adhesion Promoter in SPUR⁺ Prepolymer and

Sealants:



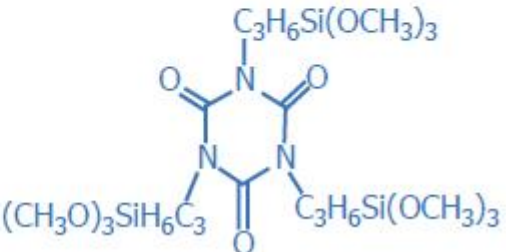
Illustrative of its effectiveness in SPUR+ prepolymer sealants is shown by first the preparation of SPUR+ prepolymers based on either a 4,000 or 8,000 molecular weight, low monol content polypropylene diol using IPDI. The NCO/OH ratio was 1.5 and 15 ppm dibutyltin dilaurate used as catalyst per a previously reported procedure. These prepolymers were capped with Silquest A-Link 15 then formulated into low filler SPUR+ prepolymer sealant formulation:

Sealant Formulation

Ingredients	Weight (g)
SPUR+ prepolymer	250
Plasticizer	100
Moisture Scavenger (Silquest A-171* silane)	3.75
Calcium Carbonate	250
UV Stabilizers	5
Thixotropic Agent	15
TiO2	7.5
Silane Adhesion Promoter	3,75
Catalyst (Fomrez** SUL-4)	0.16

**Formrez is a trademark of Crompton Corporation

For comparison a number of silanes were added as the silane

Commercial Name	Structure
Silquest* A-1170 silane	HN[ Si(OCH3)3]2
Silquest A-1100* silane	NH2  Si(OCH2CH3)3
Silquest A-Link 597 silane	

The impact of each silane on SPUR* prepolymer-based sealant properties was evaluated using ASTM specifications. Tensile strength, elongation, modulus (ASTM D

412), shore A (ASTM C 661) and tear resistance (ASTM D 624) data were obtained on samples cured according to the following schedule: 1 week at 50°C (122°F) 85% relative humidity, 1 week at 25°C (73°F) 50% relative humidity, 1 week at 50°C (122°F) 85% relative humidity.

Silquest A-Link 597 has a low basicity and dispersed alkoxy groups relative to other adhesion promoters, which results in sealants displaying excellent elastomeric properties.

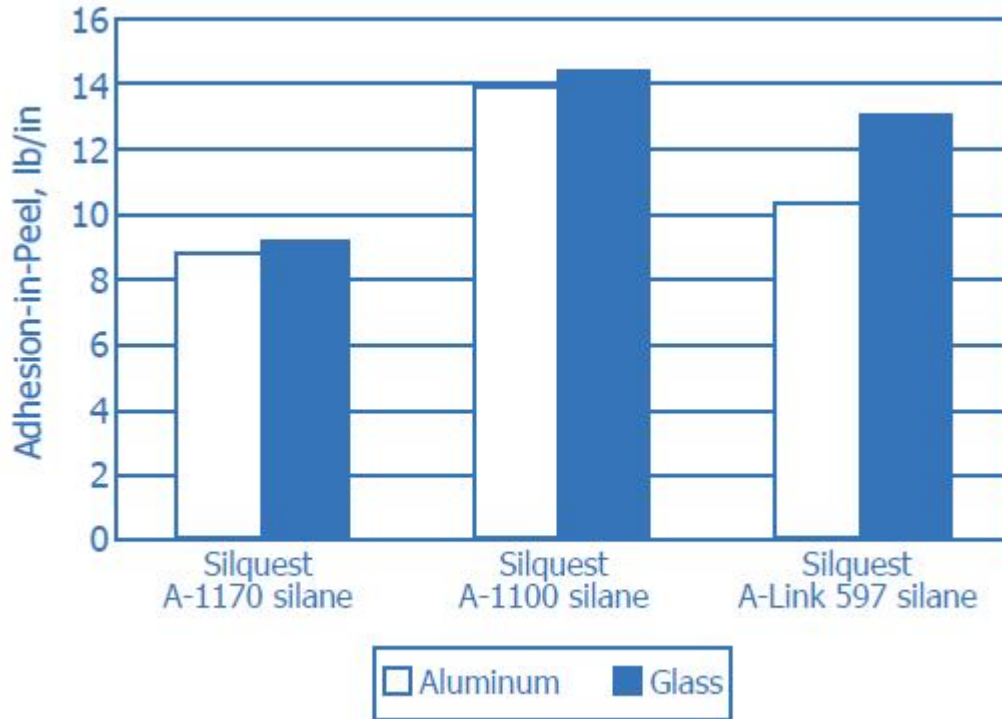
Mechanical Properties of Various Adhesion Promoters in SPUR+ Prepolymer Sealants Silane

Silane	Tensile Strength psi (mPa)	Young's Modulus psi (mPa)	Elongation%	Tear lb/in (N/mm)	Shore A
SPUR+ Sealant Based on an 4,000 Molecular Weight, Low Monol Content Polypropylene Diol					
Silquest A-1170 silane	144 (0.99)	342 (2.36)	69	16.8 (2.94)	43
Silquest A-1100* silane	225 (1.55)	300 (2.07)	128	19.5 (3.42)	45
Silquest A-Link 597 silane	191 (1.32)	242 (1.67)	158	22.9 (4.01)	39
SPUR+ Sealant Based on an 8,000 Molecular Weight, Low Monol Content Polypropylene Diol					
Silquest A-1170 silane	198 (1.37)	209 (1.44)	199	23.8 (4.17)	36
Silquest A-1100 silane	214 (1.48)	177 (1.27)	204	28.1 (4.92)	35
Silquest A-Link 597 silane	225 (1.55)	141 (0.97)	365	34.8 (6.09)	30

SPUR+* prepolymer sealant adhesion-in-peel testing from aluminum and glass in accordance with the ASTM C 794 procedure was evaluated. Curing was per above protocol for the physical properties testing followed by water immersion for 1 week then dried by paper towel prior to testing. In Figure 1 (below) Silquest A-Link 597 added to the SPUR+ prepolymer based on an 8,000 molecular weight, low monol content

polypropylene diol, clearly exhibits improved adhesion to difficult substrates without sacrificing the flexibility of sealants as do aminosilane adhesion promoters.

Figure 1: Adhesion-in-Peel Test



Silquest A-Link 597 Silane Adhesion Promoter in Commercial Hot Melt Adhesives:

The low volatility and excellent oxidative stability of Silquest A-Link 597 silane also makes it ideally suited for hot melt adhesive applications where improved adhesion is desired. To determine what effect Silquest A-Link 597 silane has on the typical physical properties of hot melt adhesives (HMA) blends of several commercial HMAs, EVA hot melt adhesive and polyamide adhesives as shown in the table following. HMA physical properties were evaluated for the formulations shown in the table below. These were cured by water soaking for two weeks at room temperature followed by conditioning 24 hours at 50°C prior to testing. Physical property results revealed that Silquest A-Link 597 silane may affect some physical properties specific to HMA type. For example the polyamide adhesive HMA showed increased tensile, modulus and elongation properties while the EVA hot melt adhesive did not. These findings were typical for the other high temperature HMAs tested (polyolefins, polyester) and indicated that A-Link 597 silane might affect physical properties and this factor should be considered in the specific

application.

Physical Properties of Commercial Hot Melt Adhesives with Silquest A-Link 597 Silane Adhesion Promoter

	Tensile psi (mPa)	100% Modulus psi (mPa)	Elongation %	Tear lbs/in (N/mm)
EVA Hot Melt Adhesive				
0%	469 (3.23)	468 (3.23)	96	198 (34.7)
0.50%	435 (3.00)	434 (3.00)	93	168 (24.4)
1.00%	597 (4.12)	591 (4.07)	88	204 (35.7)
1.50%	476 (3.28)	476 (3.28)	95	184 (32.2)
Polyamide Adhesive				
0%	473 (3.26)	380 (2.62)	56	240 (42.0)
0.50%	434 (3.00)	434 (3.00)	45	210 (36.8)
1.00%	705 (4.86)	-	62	263 (46.1)
1.50%	679 (4.68)	753 (5.19)	60	269 (47.1)

Improved adhesion of these commercial HMAs with Silquest A-Link 597 was further evaluated by lap shear testing using various substrates. Samples were prepared with 0.5 inch x 1 inch overlap and 0.125 inch of adhesive thickness. Typical results are shown below. As in the SPUR+* prepolymer-based sealant case, Silquest A-Link 597 demonstrated effective adhesion promoter results. Optimum level was found to be dependent on the hot melt adhesive type, i.e. polyester, polyamide, EVA etc and should be evaluated on the specific HMA to be used.

Figure 2: Polyamide HMA

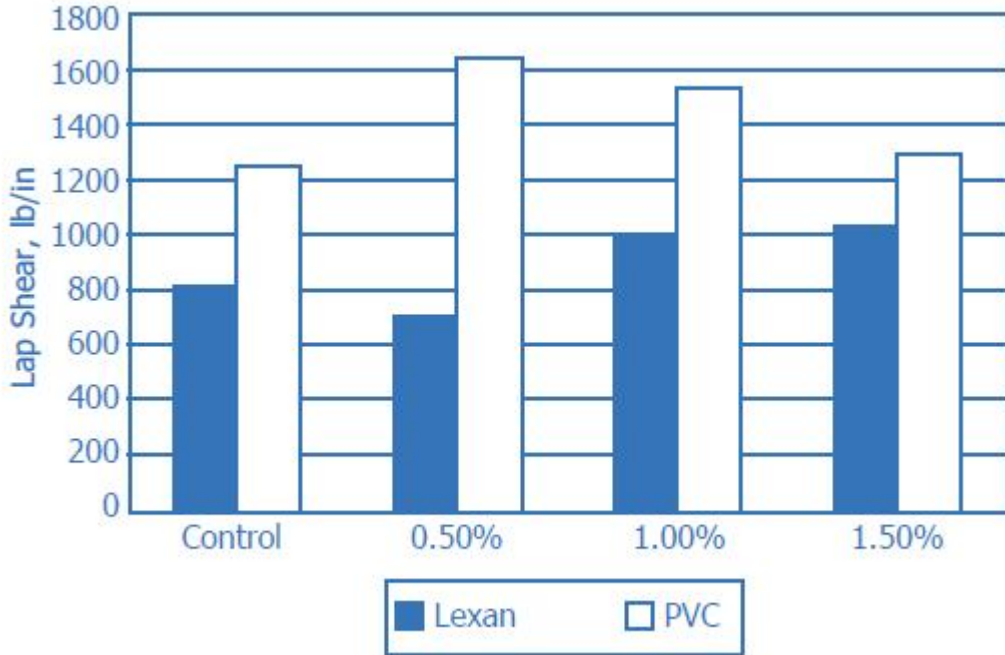
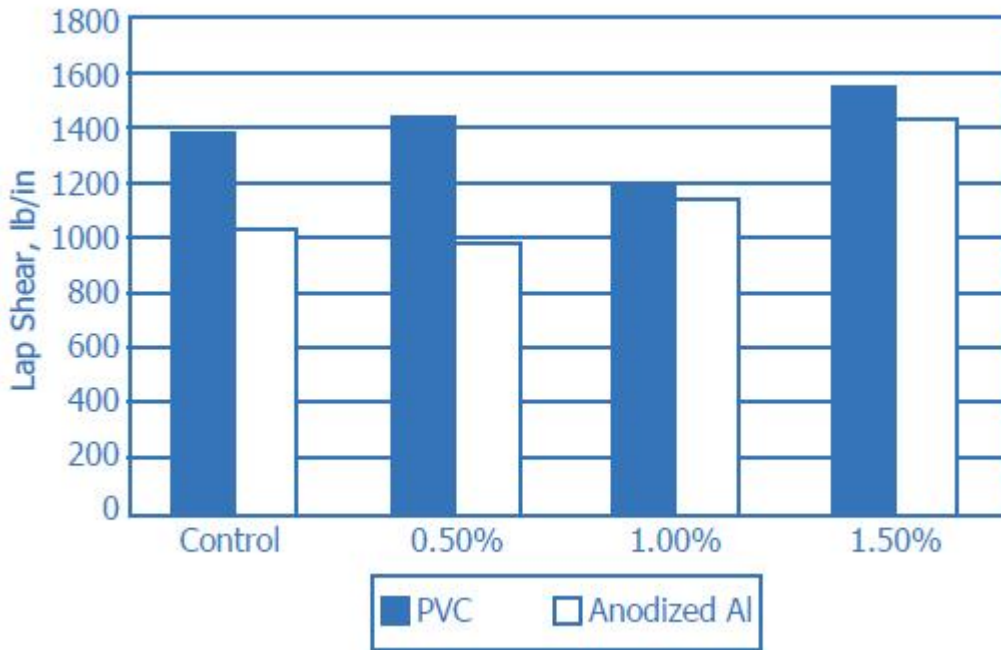


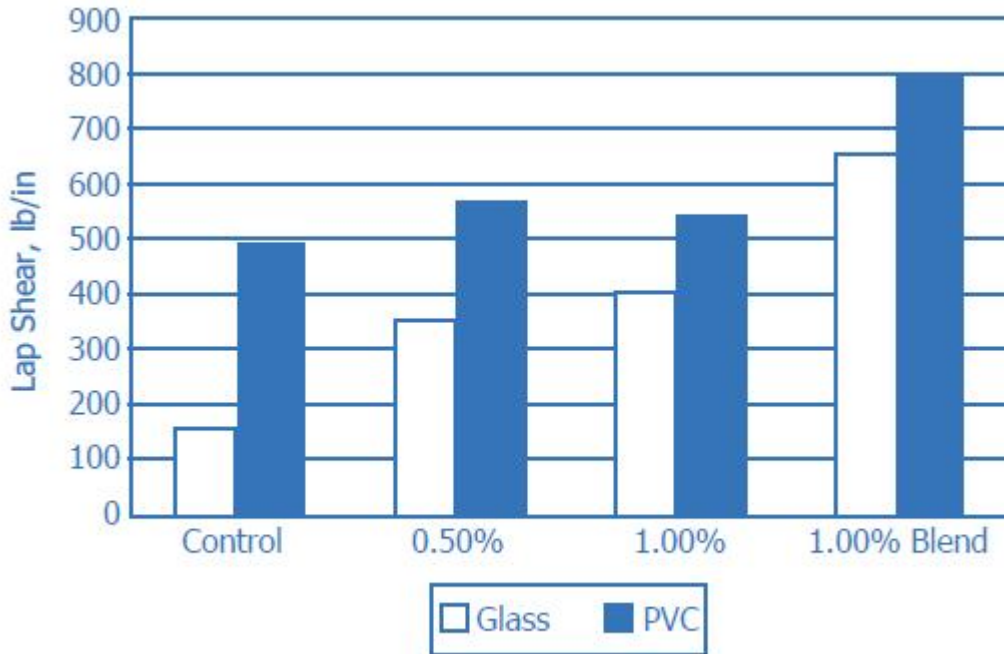
Figure 3: Polyester HMA



Silquest A-Link 597 demonstrates enhanced adhesion as demonstrated for the EVA hot melt shown below. Further evaluation using a blended A-Link 597 with A-1100* at a 4/1-weight ratio blend enhanced lap shear adhesion. Such a blend can affect both

mechanical and hot melt properties (viscosity, color, open time) therefore a thorough evaluation should be done prior to use.

Figure 4: EVA HMA



Silquest A-Link 597 silane has a characteristic low volatility and oxidative stability that makes it well suited as an adhesion promoter in both SPUR+* prepolymer-based sealants and higher temperature applications such as hot melt adhesives.

Patent Status

Standard copy to come

Product Safety, Handling and Storage

Standard copy to come

Limitations

Standard copy to come

Contact Information

Email

commercial.services@momentive.com

Telephone

Americas	Latin America	EMEAI- Europe, Middle East, Africa & India	ASIA PACIFIC
+1 800 295 2392	Brazil	Europe	China
Toll free*	+55 11 4534 9650	+390510924300	800 820 0202
+704 805 6946	Direct Number	Direct number	Toll free
Direct Number			+86 21 3860 4892
			Direct number
*All American countries	Mexico	India, Middle East & Africa	Japan
	+52 55 2169 7670	+ 91 44 71212207	+81 3 5544 3111
	Direct Number	Direct number*	Direct number
		*All Middle Eastern countries, Africa, India,	Korea
			+82 2 6201 4600

For literature and technical assistance, visit our website at: www.momentive.com

DISCLAIMER:

THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN. Each user bears full responsibility for making

its own determination as to the suitability of Supplier's materials, services, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

*Silquest™ is a trademark of Momentive Performance Materials Inc.

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.