

## Silbreak™ 1324

### Silbreak\* 1324

#### Description

Silbreak 1324 silicone demulsifier is an excellent candidate to consider for use in efficiently breaking water-in-oil emulsions. It is based on a modified polysiloxane and contains no solvent. Silbreak 1324 silicone demulsifier can provide exceptional crude oil demulsification performance either on its own or in combination with non-silicone organic demulsifiers, to which it may deliver a remarkable boost in the speed of separation. In laboratory tests, Silbreak 1324 silicone demulsifier has exhibited these characteristics at temperatures as low as 20°C.

Demulsifiers can be very selective depending on the crude that is to be demulsified. It is therefore recommended that bottle tests be run before finalizing a demulsification formulation.

#### Key Features and Benefits

- Fast separation of water from crude oil, particularly during the initial phase of separation
- Low treatment rates when combined with non-silicone demulsifiers
- Potential overall cost reduction due to lower dosages
- Sharp and clear oil/brine interface; reduced sludge
- Clear water phase
- Very limited quantity of residual water rests in the separated crude
- Essentially free of phenolic derivatives
- Can be easily blended with organic demulsifiers

#### Typical Physical Properties

Polarity (HLB)	12
RSN	11.6
Viscosity cSt, 20°C	2400
Density g/ml, 20°C	1.02
Molecular Weight	20000
Solubility in Water	1%, dispersible
Preferred Solvent	Xylene, aromatics
Flash Point (of the active ingredient) Close Tag Cup, ASTM D 93, (°C)	98

The information shown above on the polarity and molecular weight may be useful when blending with other materials is desired. The polarity is based on the best estimate of HLB as calculated from the solubility parameters (Barton, A.F.M. Handbook of Solubility Parameters and Other Cohesion Parameters, Boca Raton: CRC Press, 1983) based on the composition of Silbreak 1324 silicone demulsifier.

The RSN value was determined experimentally.

Typical data are average data and actual values may vary.

Typical data shall not be used as product specifications.

### Product Usage

Silbreak 1324 silicone demulsifier can be introduced into the stream of emulsified crude oil as a solution in an organic solvent. We recommend xylene or various aromatics but other solvents may also be used.

Blending with commonly used organic demulsifiers can be an equally effective way of using Silbreak 1324 silicone demulsifier. In such cases, Silbreak 1324 silicone demulsifier can be used at levels as high as 25% of the final formulation, although it may provide benefits at levels as low as 5%. In some cases a compatibilizing solvent may be necessary.

Silbreak 1324 silicone demulsifier has shown significant activity, particularly in heavy crudes, such as those found in pits and slops. Its blends with polyol demulsifiers may exhibit high levels of synergy and result in particularly clean water and sharp, soft interface. We recommend that water soluble EO/PO polyol demulsifiers be first

evaluated followed by lower RSN versions.

### **Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

### **Product Safety, Handling and Storage**

Silbreak 1324 silicone demulsifier should be stored between 0°C and 40°C to facilitate ease of handling; storage at lower or slightly higher temperatures (do not exceed 50°C) should not affect demulsification properties so long as the product has been stored in the original unopened package and is still within the stated shelf life.

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

### **Limitations**

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

### **Contact Information**

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

### **Telephone**

<b>Americas</b>	<b>Latin America</b>	<b>EMEAI- Europe, Middle East, Africa &amp; India</b>	<b>ASIA PACIFIC</b>
+1 800 295 2392	<b>Brazil</b>	<b>Europe</b>	<b>China</b>
Toll free*	+55 11 4534 9650	+390510924300	800 820 0202
+704 805 6946	Direct Number	Direct number	Toll free
Direct Number			+86 21 3860 4892
			Direct number
*All American countries	<b>Mexico</b>	<b>India, Middle East &amp; Africa</b>	<b>Japan</b>
	+52 55 2169 7670	+ 91 44 71212207	+81 3 5544 3111
	Direct Number	Direct number*	Direct number
		<b>*All Middle Eastern countries, Africa, India,</b>	<b>Korea</b>
			+82 2 6201 4600

For literature and technical assistance, visit our website at: [www.momentive.com](http://www.momentive.com)

**DISCLAIMER:**

**THE MATERIALS, PRODUCTS AND SERVICES OF MOMENTIVE PERFORMANCE MATERIALS INC. AND ITS SUBSIDIARIES AND AFFILIATES (COLLECTIVELY “SUPPLIER”), ARE SOLD SUBJECT TO SUPPLIER’S STANDARD CONDITIONS OF SALE, WHICH ARE INCLUDED IN THE APPLICABLE DISTRIBUTOR OR OTHER SALES AGREEMENT, PRINTED ON THE BACK OF ORDER ACKNOWLEDGMENTS AND INVOICES, AND AVAILABLE UPON REQUEST. ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, SUPPLIER MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (i) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING ITS PRODUCTS, MATERIALS, SERVICES, RECOMMENDATIONS OR ADVICE. EXCEPT AS PROVIDED IN SUPPLIER’S STANDARD CONDITIONS OF SALE, SUPPLIER AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS OR SERVICES DESCRIBED HEREIN.** Each user bears full responsibility for making its own determination as to the suitability of Supplier’s materials, services, recommendations, or advice for its own particular use. Each user must identify and

perform all tests and analyses necessary to assure that its finished parts incorporating Supplier's products, materials, or services will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of Supplier's standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by Supplier. No statement contained herein concerning a possible or suggested use of any material, product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Supplier covering such use or design, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.

\*Silbreak™ es una marca comercial de Momentive Performance Materials Inc.

The use of the "™" symbol designates registered or unregistered trademarks of Momentive Performance Materials Inc. or its affiliated companies. Momentive and the Momentive logo are trademarks of Momentive Performance Materials Inc.