

## Addisil™ Industrial 10x0 E Series

Heat Curable Rubber

### Description

The Addisil Industrial 10x0 E (Extrusion) series is a one-component heat curable rubber to consider for making elastomers (HCE) with a hardness range between 40 and 80 Shore A for industrial applications. This series is based on a platinum cure system, which makes it an excellent candidate for high value extrusion applications where regulatory compliance, transparency, mechanical performance and/or productivity are important such as oven door profiles and tubing for food applications.

### Key Features and Typical Benefits

- High transparency, no yellowing
- Excellent mechanical properties
- Dry, non-stick surface
- Odourless during processing and in final application
- Fast curing
- One-component, ready to use
- Shelf life of 3 months from date of manufacturing when stored properly

### Typical Physical Properties

| <u>Typical Physical Properties of the Vulcanized Rubber:</u>   |             |                   | Addisil Industrial 10x0 E Series |                   |                   |                   |                   |
|--|-------------|-------------------|----------------------------------|-------------------|-------------------|-------------------|-------------------|
| Test results on moulded slabs,<br>Vulcanization conditions: 10 min at 175 °C<br>Post cure: 4h at 200 °C in hot air |             |                   | <b>1040<br/>E</b>                | <b>1050<br/>E</b> | <b>1060<br/>E</b> | <b>1070<br/>E</b> | <b>1080<br/>E</b> |
| Density  | BS ISO 2781 | g/cm <sup>3</sup> | 1.13                             | 1.14              | 1.15              | 1.17              | 1.21              |

|                     |               |                   |     |      |     |     |     |
|---------------------|---------------|-------------------|-----|------|-----|-----|-----|
| Hardness            | BS ISO 7619-1 | Shore A           | 40  | 50   | 60  | 72  | 80  |
| Tensile Strength    | BS ISO 37     | N/mm <sup>2</sup> | 11  | 11.5 | 11  | 11  | 8.5 |
| Elongation at Break | BS ISO 37     | %                 | 800 | 800  | 600 | 450 | 350 |
| Tear Strength       | ASTM D624 B   | kN/m              | 35  | 40   | 37  | 35  | 24  |

Typical physical properties are average data and should not be used as or to develop product specifications.

## Regulatory Compliances

The ingredients used to formulate this product are compositionally compliant with 21 CFR 177.2600, Rubber articles intended for repeated use and the BfR recommendation XV "Silicone". It is the responsibility of the user to determine that the finished product complies with the provisions of 21 CFR 177.2600 and BfR recommendation XV under their specific manufacturing procedures. See 21 CFR 177.2600 and BfR recommendation for details of extractive limitations and other requirements.

## General Considerations for Use

Cure inhibition: Being a platinum cure mechanism, the following contaminants can cause cure inhibition:

- Amine derivatives: organic and inorganic basic compounds
- Sulphur products: anti-oxidants from plastics (thio compounds and sulphides)
- Metal soaps: mould release agents or anti-acids as Zn or Ca stearate from Polyolefins
- Tin Compounds
- Phosphorous products: anti-oxidants from plastics (phosphines and phosphates)

## Packaging

The Addisil Industrial 10x0 E series is currently available in 25 kg, 250 kg and 500 kg cardboard boxes.

## Patent Status

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## Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

**Limitations**

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

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