

# **CLS8150 CLR**

### **Description**

CLS8150 CLR is a transparent, self-bonding, two-component silicone rubber for use in liquid injection molding to produce high performance elastomeric parts. CLS8150 CLR is clear, but easily pigmentable. CLS8150 CLR offers a convenient 1:1 mix ratio, high tear strength, and rapid cure time depending upon part size, configurations and molding temperature.

## **Key Features and Benefits**

- High clarity for excellent visibility
- Self-bonding
- Excellent tear strength
- Convenient 1:1 mix ratio for use with automatic equipment
- Rapid cure time depending upon part size, configuration and molding temperature

### **Typical Physical Properties**

Uncured Properties				
Cure Rate (Monsato Rheometer MDR 2000 @ 177°C or 350°F; w/ Mylar Sheets)				
Torque, maximum, in/lb	5.7			
Peak Rate, in/lb/min	37.2			
T-2, seconds	11.2			
T-90, seconds	25.2			

Cured Properties ASTM slabs cures 15 min @ 177°C (350°)				
Color	Clear			
Specific Gravity	1.10			
Hardness, Shore A durometer	52			
Tensile Strength, psi	1,170			
Elongation, %	515			
Tear Die B, ppi	200			

#### **Patent Status**

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### **Product Safety, Handling and Storage**

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, emergency service contact information, and any special storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at www.momentive.com or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

#### Limitations

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular applications.

#### **Contact Information**

Email

#### commercial.services@momentive.com

Telephone			
Americas	Latin America	<b>EMEAI-</b> Europe, Middle	ASIA PACIFIC
		East, Africa & India	
+1 800 295 2392	Brazil	Europe	China
Toll free*	+55 11 4534 9650	+390510924300	800 820 0202
+704 805 6946	Direct Number	Direct number	Toll free
Direct Number			+86 21 3860 4892
			Direct number
*All American	Mexico	India, Middle East &	Japan
countries	+52 55 2169 7670	Africa	+81 3 5544 3111
	Direct Number	+ 91 44 71212207	Direct number
		Direct number*	
		*All Middle Eastern	Korea
		countries, Africa, India,	+82 2 6201 4600

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